



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.5210

Job Sheet 172769



Part No: 649.5210

Job Qty: 8 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/9/18

Description:

Type: Stock

Note: DWG REV A IPP REV:A 13.01.10 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		α 18/03/20
110	Waterjet	8 pcs	3/9/18	3/9/18	0.00	1.17	Waterjet1		α 18/03/20
120	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC2 Waterjet-1		α 18/03/20
130	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC8-1		38
160	Outsource	8 pcs	3/9/18	3/9/18			ATG001-VC		AT 18/04/16
170	Packaging	8 pcs	3/9/18	3/9/18	0.00	0.00	Packaging2		APR 17 2018
180	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC5		9-89
190	SprayPaint	8 pcs	3/9/18	3/9/18	0.00	0.00	Spray Paint		APR 18 2018
200	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC14		
210	Packaging	8 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-1		
220	QC21-SA	8 Ea	3/9/18	3/9/18	0.00	0.00	QC21		

Part Op 110 - 1-Cut as per Dwg

Descriptions: 160 - ISSUE P/O:

190 - PRIME AS PER DWG. (SEE NOTE 2) PRIMER BATCH:

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
21
9-89

APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.125	2024-T3 .125 Sheet	.5200 sf (.065 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.125	1	140	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:55 PM Dart.Gagnon.Michelle



Container No: S053238



Part: 649.5210

Job No: 172769

Serial No/Batch: S053238

Revision:

Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkebury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/20/18

INSPECTION SHEET

DAS

35

2.80

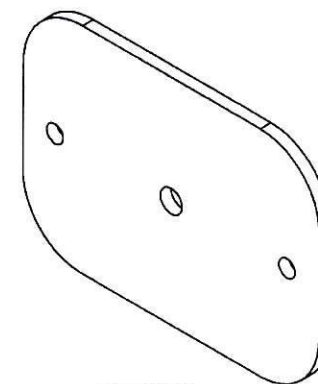
9-02

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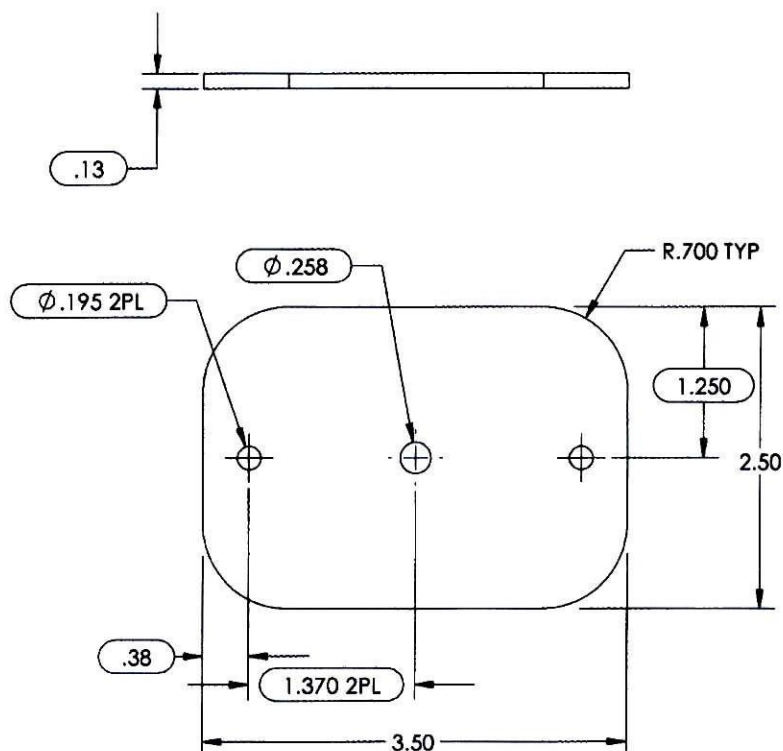
NOTES: UNLESS OTHERWISE SPECIFIED

- 1 MATERIAL: 7075-T651 ALUMINUM PER AMS-QQ-A-250/12.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR: BLACK; PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J TYPE I, CLASS N.
3. DEBURR AND BREAK ALL SHARP EDGES.
4. IDENTIFY IAW MPP-120. LASER ENGRAVE CENTURY GOTHIC, 12 POINT P/N AND REVISION.
- 5 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5212 BRACKET.SLDPRT, LAST MODIFIED 02-06-18.
- 6 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5214 BRACKET.SLDPRT, LAST MODIFIED 02-06-18.
- 7 ALTERNATE MATERIAL: 0.125 INCH THICK 2024-T3 ALUMINUM SHEET METAL.
- 8 ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: P01		N/A
H/C	INITIAL RELEASE	11-02-11	P. BRAVO
A	INCORPORATED ECH 03488	04-17-12	P. BRAVO
B	INCORPORATED ECH 03990	07-18-13	P. BRAVO
C	INCORPORATED ECH 03990	02-04-18	P. BRAVO



649.5210



QTY	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
	5	649.5214	BRACKET	△△△	△△△
	4	649.5213	DOUBLER	△△△	△△△
	3	649.5212	BRACKET	△△△	△△△
	2	649.5211	SHIM	△△△	△△△
	1	649.5210	DOUBLER	△△△	△△△
PARTS LIST					
NEXT ASSY (S)			ORIGINAL DATE		
649.4700			11-02-11		
			DRAWN BY		
			A. GUNN		
			CHECKED		
			P. BRAVO		
			DRAWING APPROVAL		
			P. BRAVO		
			CONTRACT NO.		
			UNLESS OTHERWISE SPECIFIED		
			DIMENSIONS ARE IN INCHES		
			TOLERANCES ARE:		
			2 PLACE DECIMALS ± .01		
			3 PLACE DECIMALS ± .002		
			ANGLES ± .5°		
			SCALE NONE		
			SHEET 1 OF 4		

DART AEROSPACE
3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760)-724-5300

BRACKET

REV. C
649.5200



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039377

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039377

PO Date: 3/21/18

Due Date: 4/20/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	168576	RBD29905-5	Hook -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/20/18	18 pcs	0 pcs	18 pcs	\$7.75/pcs	\$139.50
2	172765	649.4815	Shim ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) C OF C IS REQUIRED	Firmed	4/20/18	20 pcs	0 pcs	20 pcs	\$13.65/pcs	\$273.00
3	171732	RBT18520-16	Indicator Bracket -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/20/18	6 pcs	0 pcs	6 pcs	\$7.75/pcs	\$46.50
4	172767	649.4817	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	4/20/18	30 pcs	0 pcs	30 pcs	\$7.75/pcs	\$232.50

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	172769	649.5210	Doubler ISSUE P/O: _____	Firmed	4/20/18	20 pcs	0 pcs 20x	20 pcs	\$8.90/pcs AT 016/16	\$178.00
6	173218	D4823-1	Upper Cutter Deflector Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	4/20/18	6 pcs	0 pcs 6x	6 pcs	\$12.65/pcs AT 186/16	\$75.90
Grand Total:										\$945.40

Order Notes

Procurement Quality Clauses

A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)

A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

A041 quality management system
 A042 dart notification by supplier
 A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 4/3/18 3:50 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 17
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914945

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
30 ea	Part: 649.4817 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5 mils) Prime per MIL-PRF-2337, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing Job: 22799	Rev: B	PO: PO039377 Line: 4
20 ea	Part: 649.5210 Doubler Black Hard Anodize per MIL-A-8625, Type III, Class 2 Primer Paint per MIL-P-23377J, Type 1, Class N Job: 22800	Rev: A	PO: PO039377 Line: 5
6 ea	Part: D4823-1 Upper Cutter Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing. Job: 22801	Rev: A	PO: PO039377 Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			